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Novartis India Limited Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104 Website: www.novartis.com

November 14, 2024

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers, Dalal Street, Mumbai-400 001.

Scrip Code: 500672

Dear Sir/ Madam,

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on November 14, 2024, the following shareholders have reported the loss of share certificate: -

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Share s
03094140	DERINEH HOMEE COOPER	1152	114604 - 114703	100

Request you to kindly take the same on record.

Thanking you, Yours Sincerely,

For Novartis India Limited

Digitally signed by Maru Chandni Maru Chandni DN: dc=com, dc=novartis, ou=people, ou=LE, serialNumber=3190945, cn=Maru Chandni Date: 2024.11.14 17:11:59 +05'30'

Chandni Maru Company Secretary and Compliance officer Encl: as above